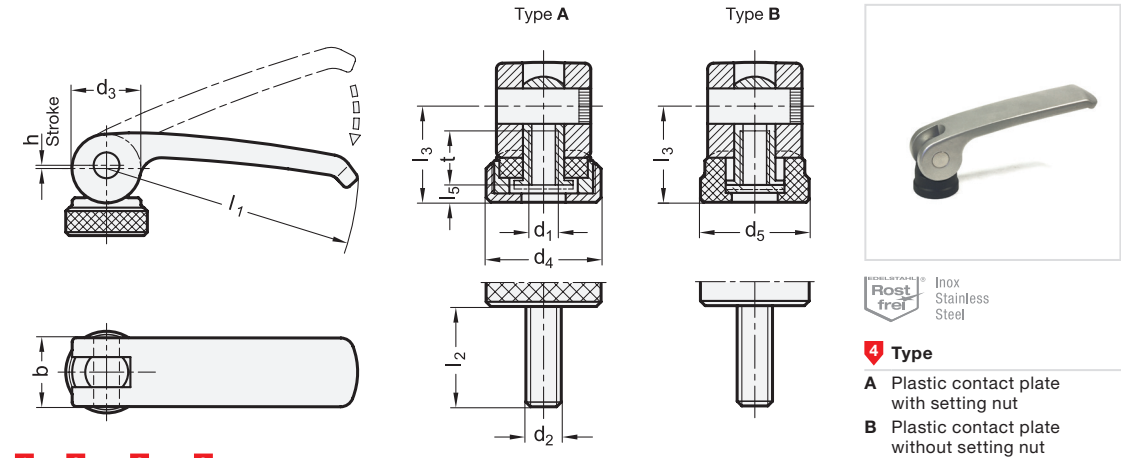




1	2	2	3	without setting nut																
l ₁	d ₁	d ₂	l ₂ In clamping position							b	d ₃	d ₄	d ₅	h Stroke at 90° lever movement	l ₃ In clamping position	l ₄ Adjustable range	l ₅ In clamping position	t Useable thread length		
44	M 4	M 4	12	16	20	25	30	-	-	12	12	15	14	0,5	13,2	2	2,2	8		
44	M 5	M 5	12	16	20	25	30	35	40	12	12	15	14	0,5	13,2	2	2,2	8		
63	M 5	M 5	16	20	25	30	35	40	50	16	16	19	18,5	0,75	16,3	2,5	3	10		
63	M 6	M 6	16	20	25	30	35	40	50	16	16	19	18,5	0,75	16,3	2,5	3	10		
82	M 6	M 6	20	25	30	35	40	50	60	20	20	25	22,5	1	19,5	3	3,7	12		
82	M 8	M 8	20	25	30	35	40	50	60	20	20	25	22,5	1	19,5	3	3,7	12		
101	M 8	M 8	20	25	30	35	40	50	60	25	26	30	27	1,5	25,3	4	4,8	15		
101	M 10	M 10	20	25	30	35	40	50	60	25	26	30	27	1,5	25,3	4	4,8	15		

Specification

- **GN 927.4**
Lever
 - Zinc die casting
 - Powder coated
(abrasion proof epoxy resin)
Black, RAL 9005 ● **B**
Orange, RAL 2004 ● **O**
Red, RAL 3000 ● **R**
Silver, RAL 9006 ● **S**

- **GN 927.5**
Lever
Stainless steel
(precision casting) AISI CF-8

This information applies to both standards:

- Axis, lag nut / screw
Setting nut / screw (only type A)
Stainless steel AISI 303
- Contact plates
Plastic, glass fiber reinforced
 - Type A: Polyacetal (POM)
 - Type B: Polyamide (PA)
- *Plastic Characteristics* → Page 2158
- *Stainless Steel Characteristics* → Page 2166
- **RoHS**

Information

Clamping levers with eccentric cam GN 927.4 / GN 927.5 are used for rapid clamping and releasing. Hereby, contrary to a clamping operation via a thread, these levers permit a torque-free clamping.

The lever has been designed to ensure that its movement cannot exceed the max. clamping force. There are no loose components since they are all assembled and mounted in their correct order.

The type A has the following advantages:

The distance between the lever cam and the clamping surface is adjustable via a fine pitch thread, allowing the clamping position to be set easily with maximum clamping force. Also, the position of the lever relative to the clamping axis can be determined.

see also...

- *Constructional Features* → Page 663
- *Clamping and Manual Forces* → Page QVX

How to order (Lever zinc die casting)	1	l ₁
	2	d ₂
	4	Type
	5	Color
GN 927.4-63-M6-A-R		
How to order (Lever stainless steel)	1	l ₁
	2	d ₂
	3	l ₂
	4	Type
GN 927.5-82-M8-25-A		