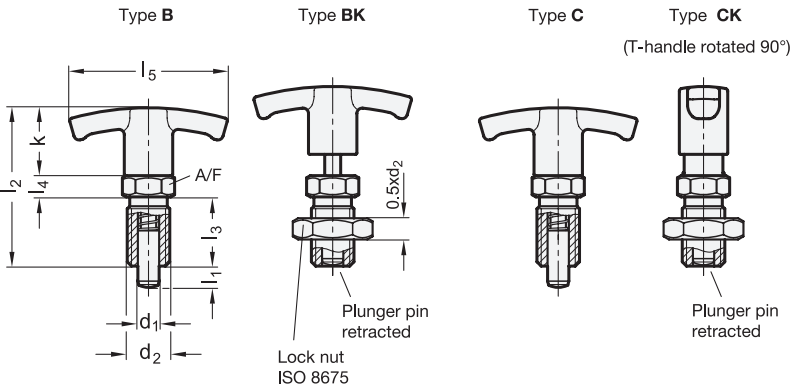




- 3 Type**
- B** Without rest position, without lock nut
 - BK** Without rest position, with lock nut
 - C** With rest position, without lock nut
 - CK** With rest position, with lock nut

1 d₁ Pin +0.02 -0.05 Bore H7	2 l₁	d₂	k	l₂	l₃	l₄	l₅	A/F	Spring load in N ≈	
									Initial	End
6	6	M 12 x 1,5	20	48	22	6	54	14	6,5	19
6	9	M 12 x 1,5	20	48	22	6	54	14	6	25
8	8	M 16 x 1,5	25	59	26	8	59	17	8,5	26
8	12	M 16 x 1,5	25	59	26	8	59	17	8,5	28
10	12	M 16 x 1,5	25	59	26	8	59	17	9,5	38
12	15	M 20 x 1,5	25	68	33	10	59	22	11,5	40

Specification

- Steel —
 - Blackened
 - Plunger pin hardened
- Stainless steel AISI 303 **NI**
 - Plunger pin chemically nickel plated
- T-Handle
 - Plastic (Polyamide PA)
 - Not removable
 - Black, matte finish
- Load Rating Information → Page 2132
- ISO Fundamental Tolerances → Page 2151
- Plastic Characteristics → Page 2158
- Stainless Steel Characteristics → Page 2166
- RoHS

Information

Indexing plungers GN 817.4 are similar to GN 817, but with a T-handle instead of a round head.

This shape allows better visual orientation of the indexing position of Type C and is advantageous when greater unlocking forces occur.

Type C with rest position is used in such applications where the plunger must not protrude continually. In that case the knob is retracted and afterwards turned by 90°. A notch keeps the plunger in this position.

see also...

- List of Indexing Plunger Types → Page 884 ff.
- Positioning Bushings GN 412.2 / GN 412.4 → Page 954
- Distance Bushings GN 609.5 (to Limit the Thread Length) → Page 952

How to order (Steel)	1 d ₁
GN817.4-8-12-CK	2 l ₁
	3 Type

How to order (Stainless steel)	1 d ₁
GN817.4-12-15-B-NI	2 l ₁
	3 Type
	4 Material